



A **NIBE** GROUP MEMBER

ReStoraMOD[®]

MODULAR HI-RISE REPLACEMENT SERIES

INSTALLATION, OPERATION & MAINTENANCE MANUAL

Part#: I100-90034490 | IOM-055 | Revised: May 14, 2025

Model: MRY



Models:
MRY

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It is the responsibility of the end user to properly characterize and dispose of all waste materials according to applicable regulatory and legal entities. Where reasonable, safe, and compliant with local regulatory and legal requirements, IEC encourages recycling materials when disposing of its products.

International Environmental Corporation (IEC) works continually to improve its products. As a result, the design and specifications of each product may be changed without notice and may not be as described herein. Please contact IEC for information regarding current design and product specifications. Statements and other information contained herein are not express warranties and do not form the basis of any bargain between the parties but are merely IEC's opinion or commendation of its products. Manufacturer's standard limited warranty applies. The latest version of this document is available at www.iec-okc.com.

Attentions, Cautions, and Warnings

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WARNING

No attempt should be made to handle, install, or service any unit without following safe practices regarding mechanical equipment.

WARNING

Wear eye, hand and limb protection at all times during demolition and installation.

WARNING

Have appropriate permits and staffing present for brazing, sheet metal work, wiring, etc.

WARNING

Disconnect electrical service at breaker panel, and lockout appropriately. Be sure that electrical wires do not make contact with any other conductive surfaces.

WARNING

Locate cold and/or hot water isolation valves, and turn-off all supply water to coil(s). If isolation valves fail to completely close, it may be necessary to depressurize risers below the floor being renovated; and replace isolation valves before proceeding with re-pressurization and demolition.

WARNING

Never pressurize any equipment beyond specified test pressures listed on the unit rating plate. Always pressure test with an inert fluid or gas such as clear water or dry nitrogen to avoid possible damage or injury in the event of a leak or component failure during testing.

CAUTION

Never wear bulky or loose fitting clothing when working on any mechanical equipment. Gloves should always be worn for protection against sharp sheet metal edges, heat, and other possible sources of injury. Safety glasses or goggles should always be worn, especially when drilling, cutting, or working with lubricants or cleaning chemicals.

CAUTION

Disconnect all power prior to any installation or service (unit may use more than one power source; ensure all are disconnected). Power to remote mounted control devices may not be supplied by unit.

CAUTION

Pressurized hot water can scald or spray into your eyes, causing permanent injury.

CAUTION

Toxic residues and loose particles resulting from manufacturing and field piping techniques such as joint compounds, soldering flux, and metal shavings may be present in the unit and the piping system. Special consideration must be given to system cleanliness when connecting to solar, domestic or potable water systems.

CAUTION

To tighten hose connections, first hand-tighten the connection until snug, then tighten no more than an additional quarter revolution (¼ turn).

CAUTION

The air vent provided on the unit is not intended to replace the main system air vents and may not release air trapped in other parts of the system. Inspect the entire system for potential air traps and vent those areas as required independently. In addition, some systems may require repeated venting over a period of time to properly eliminate air from the system.

CAUTION

Always protect adjacent flammable material when welding or soldering. Use a suitable heat shield material to contain sparks or drops of solder. Have a fire extinguisher readily available.

ATTENTION

This appliance is not intended for use by persons (including children) with reduced physical, sensory, or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.

ATTENTION

All installations should be made in compliance with all governing codes and ordinances. Compliance with all codes is the responsibility of the installing contractor.

ATTENTION

The manufacturer assumes no responsibility for undesirable system operation due to improper system design, equipment or component selection, and/or installation of ductwork, grilles, and other related components.

ATTENTION

All field wiring must be done in accordance with governing codes and ordinances. Any modification of the unit wiring without factory authorization voids all of the factory warranties and nullifies any agency listings.

ATTENTION

The manufacturer assumes no responsibility for any damages and/or injuries resulting from improper field installation and/or wiring.

ATTENTION

Follow proper safety procedures regarding ventilation and safety equipment. Follow the manufacturer's directions for the products being used.

ATTENTION

Failure to provide proper water quality voids the fan coil unit's warranty.

ATTENTION

The equipment must always be properly supported. Temporary supports used during installation or service must be adequate to hold the equipment securely.

Section One – Receipt, Unpacking, and Installation

RECEIPT

International Environmental Corporation fan coil units represent a prudent investment offering trouble-free operation and long service with proper installation, operation, and regular maintenance.

Your equipment is initially protected under the manufacturer's standard warranty; however, this warranty is provided under the condition that the steps outlined in this manual for initial inspection, proper installation, regular periodic maintenance, and everyday operation of the equipment be followed in detail. This manual should be fully reviewed in advance before initial installation, startup, and any maintenance. Should any questions arise, please contact your local sales representative or the factory BEFORE proceeding.

The equipment covered by this manual is available with a variety of options and accessories. Consult the approved unit submittals, order acknowledgement, and other manuals for details on unit options and accessories.

The manufacturer assumes no responsibility for personal injury or property damage resulting from improper or unsafe practices during the handling, installation, service, or operation of any equipment.

UNPACKING AND INSPECTION

All units are carefully inspected at the factory throughout the manufacturing process under a strict detailed quality assurance program, and, where possible, ALL major components and sub-assemblies are carefully tested for proper operation and verified for full compliance with factory standards. Operational testing of some customer-furnished components such as electronic control valves and digital controllers may be a possible exception.

Each unit is carefully packaged for shipment to avoid damage during normal transit and handling. Always store equipment in a dry place, and in the proper orientation as marked on the carton.

All shipments are made F.O.B. factory, and it is the responsibility of the receiving party to inspect the equipment upon arrival. Record any obvious damage to the carton and/or its contents on the bill of lading and file a claim with the freight carrier.

After determining the condition of the carton exterior, carefully remove each unit from the carton and inspect for hidden damage. At this time, check to ensure that "furnished only" items such as thermostats, grilles etc. are accounted for whether packaged separately or shipped at a later date. Record any hidden damage and immediately report to the carrier and file a claim. If a claim for shipping damage is filed, retain the unit, shipping carton, and all packing material for physical inspection by the freight carrier. Store all equipment in the factory shipping carton with internal packing in place until installation.

Section One – Receipt, Unpacking, and Installation

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At the time of receipt, verify the equipment type and arrangement against the order documents. If any discrepancy is found, notify the local sales representative immediately so that proper action may be taken. If any questions arise concerning warranty repairs, notify the factory BEFORE any corrective action is taken. Where local repairs or alterations can be accomplished, the factory must be fully informed of the extent and expected cost of those repairs before work is begun. Where factory operations are required, contact the factory for authorization to return equipment and a Return Authorization Number will be issued. Unauthorized return shipments of equipment and shipments not marked with an authorization number will be refused. In addition, any claims for unauthorized expenses are not accepted by the manufacturer.

HANDLING

The units covered in this manual are identified by a tag on top of the unit which shows the floor and /or room riser number for which each unit is designed. Units should not be installed at locations other than that marked on the unit identification tag. If any questions arise regarding unit configuration, contact the sales representative or the factory BEFORE proceeding.

While all equipment is designed and fabricated with sturdy materials and may present a rugged appearance, take great care to ensure that no force or pressure is applied to the coil or piping during handling. Depending on the options and accessories, some units could contain delicate components that may be damaged by improper handling. Do not lift or supporting the cabinet only at the top and bottom to maintain the straight and square cabinet alignment.

The equipment covered in this manual IS NOT suitable for outdoor installations. Never store or install the equipment where it may be subjected to a hostile environment such as rain, snow, or extreme temperatures.

During and after installation, take special care to prevent foreign material such as paint, plaster, and drywall dust from being deposited in the drain pan or on the motor or blower wheels. Failure to do so may have serious adverse effects on unit operation, and in the case of the motor and blower assembly, may result in immediate or premature failure. All manufacturer's warranties are void if foreign material is allowed to be deposited on the motor or blower wheels of any unit. Some units and/or job conditions may require some form of temporary covering during construction.

While the manufacturer does not become involved in the design and selection of support methods and components, note that unacceptable system operating characteristics and/or performance may result from improper or inadequate unit structural support. Due to variations in building construction, floor plans, and unit configurations, each installation is different. The actual step-by-step method of installation may vary from unit to unit. Move the risers as little as possible to avoid damage to the unit and internal components.

Remove shipping screws and braces before the unit is installed.

Models:
MRY

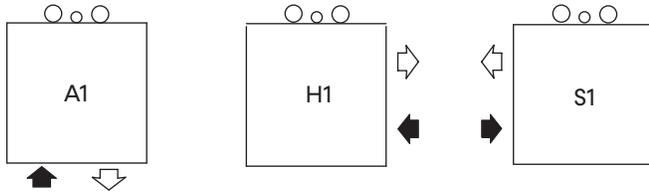
Section One – Receipt, Unpacking, and Installation

POTENTIAL UNIT CONFIGURATIONS

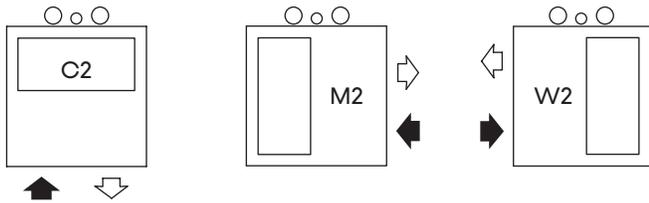
Figure 1: Air Arrangements

Note: Risers can not be installed on the Return Air side of the cabinet. (Front)

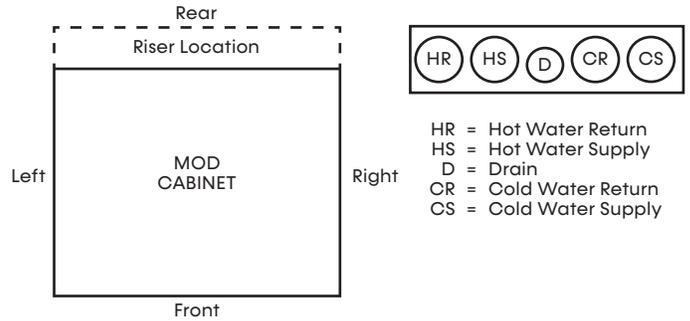
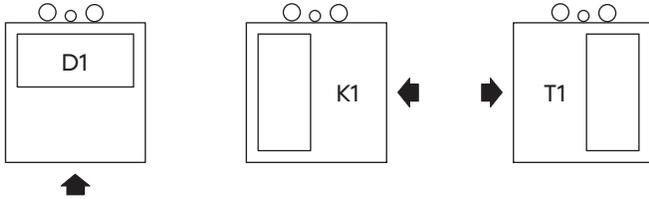
Single-side Supply



Top with One-side Supply



Top Supply Only



Notes:

1. Risers pictured are shown for reference purposes only and adhere to the IEC standard convention.
2. MRY equipment is designed to use existing risers, so risers are typically not sold with these models.
3. Riser supply-return configurations and temperature should be labeled prior to demolition, and must be verified prior to installation, as they may differ from the IEC standard convention.

Section Two – Demolition and Installation

Models:
MRY

ReStoraMOD

DEMOLITION

Step-by-Step Guide



Follow QR code link to watch a detailed demolition and installation video, or follow the written instructions below:

Recommended Supplies: drop cloths, plastic sheet coverings, utility knife/hole saw, shears/nibbler/reciprocating saw, small rotary pipecutter, brazing torch, pipe wrenches, straight edge-level, hammer, screw gun, chisel/pry bar and a pencil.

Note: Jobsites vary greatly. The general demolition procedures listed here are intended as a recommendation only. Thoroughly evaluate the jobsite prior to ordering the fan coil units to determine any unique or additional steps that may be required in order to properly demolish an old unit and install a MRY.

1. Remove the return air block off panel (if present), and remove the motor blower assembly from the unit.
2. Close off the isolation valves.
3. Depress the air vent to relieve any pressure in the coil. Use caution, the water may be hot.
4. Using a copper tube cutter, cut the copper supply and return pipes, leaving the ball valves and 2 inches (5.08 cm) of copper tubing to connect the new coil.
Label riser supply-return configurations and temperature prior to demolition and must be verified prior to installation, as they may differ from the IEC standard convention.
5. Remove the coil support and coil. It may be necessary to make additional cuts or bends to properly remove the existing coil.
6. Measure and cut the drywall around the opening. Measure from the inside to determine the edge depth.
Typical area of drywall clearance for replacement will be 81.5 x 15.5 inches (207.01 x 39.37 cm) on most original units, although every application may vary.
7. Use a straight edge or level to outline drywall section for removal, which exposes the entire front-face of the existing unit. Apply painters tape to achieve a clean cut and prevent drywall damage.
8. Carefully cut drywall at outer edges of unit, along penciled outline, removing drywall from the floor to the top of the existing fan coil unit to expose the entire front-face. Base trim must also be cut out to the floor.
9. Remove the screws securing the plenum front. Cut and remove the upper-front steel cabinet panel flush with the sidewall of the existing unit.
Use sheet metal nibbler to trim existing cabinet front-face flanges. Leave no more than ¼- to ⅛-inch flange (0.64- to 0.32-cm) around the perimeter of the cabinet front.
10. Screws hold the blower deck to the side panels and must be cut or sheared to allow for removal.
11. Remove the blower deck assembly. A hammer and chisel may be required to remove the blower deck and drain/P-trap.
12. When all components are removed, clean the inside of the unit with vacuum.
13. Disconnect the P-trap and drain pan. Remove from the unit.
14. Remove all other components and scrap remaining in cabinet interior so only a hollow, insulated metal shell of original unit remains.

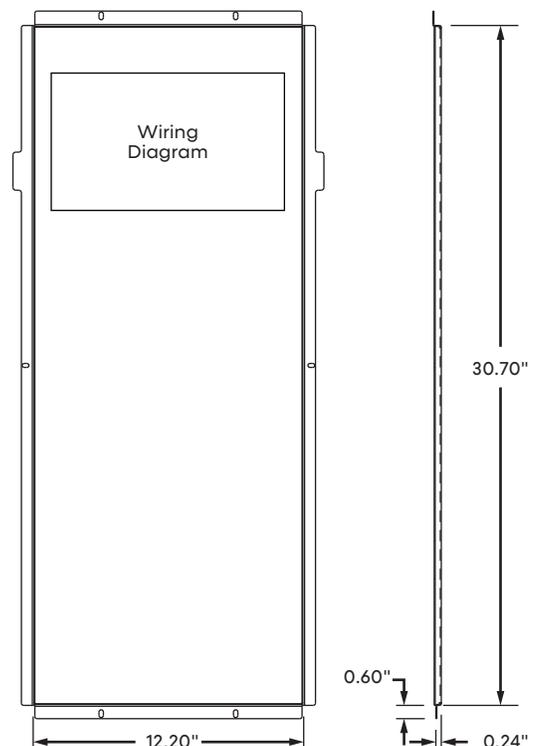
Models:
MRY

Section Two – Demolition and Installation

INSTALLATION

1. Sweat hose adapters to the existing piping stubs in order to install the braided hoses later in installation.
2. Verify that power has NOT been restored to the unit.
3. Remove the acoustical RA block-off panel and control cover that has the wiring diagram, and set to the side.
4. Remove perforated piping block-off.
Determine orientation of existing riser stub outs (left, right, or rear).
5. Verify the isolation and/or flow control valves fit in the new chassis' preconfigured riser slots.
6. Verify that the existing riser stub out locations match the riser-entry knockout section of the unit (appropriate height and side/orientation). Cut an X in the back or side panel to allow the pipe stubs to come through the unit.
7. Thoroughly check the old unit chassis and drywall cuts for any irregularities or protrusions that would prevent the new unit from sliding in, seating, and being properly leveled.
8. Align the new slip-in unit with the wall cavity and slide partially into place.
9. Route electrical conduit into slip-in through top or side, as appropriate. Continue to make sure that this conduit does not become pinched or otherwise compromised while sliding the new chassis into the old cabinet.
10. Carefully slide the new slip-in chassis, fully into the old cabinet. The perimeter flange should rest against the surface of existing drywall. Shimming may be necessary in some cases if the unit, floor, or demolition is not plumb.
11. Anchor the new chassis cabinet to existing cabinet with self-tapping sheet metal screws from inside new cabinet. Anchoring through the rear corners of the cabinet helps to draw the louvered deco panel frame and drywall together.
12. Install the factory-supplied insulation piece over the riser stubs.
13. Replace piping blank-offs, if removed in step 4.
14. Make service connections including but not limited to: hot water supply (HWS), hot water return (HWR), cold water supply (CWS), cold water return (CWR), rubber P-trap to drain pan and P-trap to riser-drain stub out labeled during demolition.
15. Re-pressurize riser(s) if shut off during demolition and verify that no leaks are present.
16. Purge water coils of air after isolation valves are opened to allow flow. All models come with a manual air vent at minimum.
17. Seal any remaining chassis openings as well as possible to minimize air leakage that would adversely affect unit performance.
18. Make all high voltage electrical connections followed by low voltage connections.
19. Reconnect electrical service at building break panel. Test unit operations and commission as required.
20. Replace the acoustical RA block-off panel (Figure 3) and ensure that the air travels correctly through the new unit's coil to achieve optimal performance.
21. Attach the louvered, return air deco panel to the new chassis.

Figure 2: Acoustical RA block-off panel



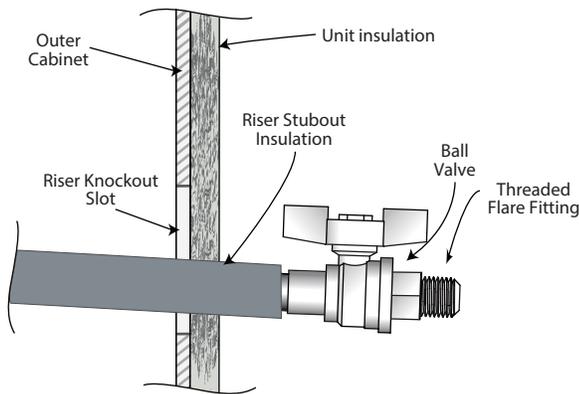
Section Two – Demolition and Installation

Thoroughly review submittals and product literature detailing unit operation, controls, and connections reviewed **BEFORE** beginning the connection and testing of risers and piping.

To ensure optimal unit performance, the supply connection(s) are marked on the unit's coil with an "S" meaning supply or inlet and "R" meaning return or outlet indicating flow direction to and from the coil. Blue letters mark the chilled water connections and red letters mark the hot water connections.

Riser to Unit Installation

Figure 3: Riser Connection



Before making the riser joints, the riser insulation must be pulled back away from the joint and protected from heat during the brazing process. This operation is the responsibility of the installer. Choose a riser-joint solder material that withstands the total operating pressure (both static and pumping head) to which the system will be subjected. Low temperature lead-alloy solders such as "50/50" and "60/40" are normally not suitable.

Figure 4: Connecting Unit

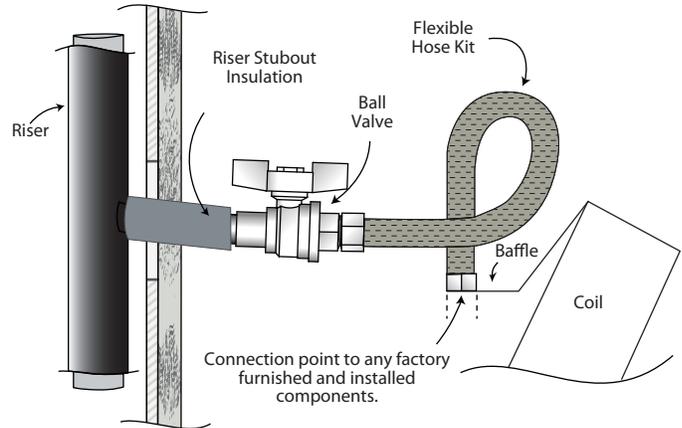
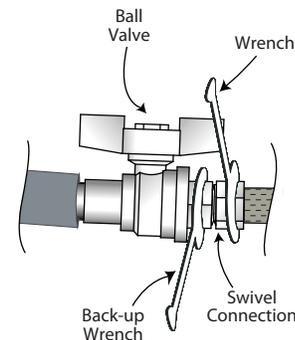
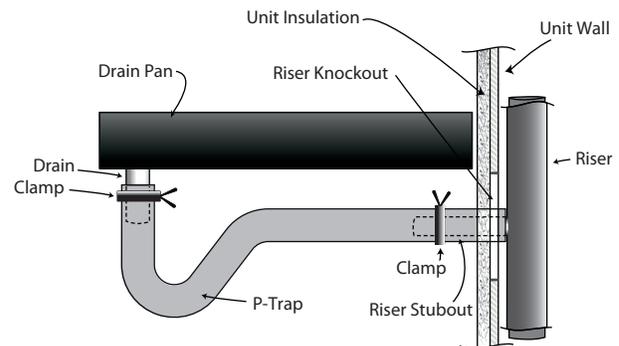


Figure 5: Securing Riser Connection



Riser to Drain Installation

Figure 6: Drain Pan Connection



Models:
MRY

Section Two – Demolition and Installation

1. After removing the applicable supply, return, and drain pipe knockouts, carefully position the unit so that the riser ball valves penetrate into the unit through the riser knockouts ensuring the insulation penetrates into the unit as shown.
2. Before anchoring the equipment in place, the level the unit and plumb and square the cabinet. The unit may be anchored in place by bolting directly through the unit floor or attaching the new chassis to the existing cabinet in some location that does not interfere with drywall or other items such as the supply grille, thermostat, or return access panel. When attaching the replacement chassis to the old cabinet, care must be taken to not penetrate the cabinet in locations that may damage internal components or wiring. The mounting technique is a matter of choice; however, the unit should always be anchored securely to prevent movement during construction and riser expansion, contraction, and accidental contact.

After anchoring the new unit, it is then ready for the various service connections to be made such as riser and electrical connections.
3. All ReStoraMOD units use reinforced braided stainless steel flexible hose kits for piping between existing risers and unit water coils as shown in Figure 4. The hose kit design has threaded connections on each end. The hose kits allow for riser fluctuations due to thermal expansion.
4. Use a wrench to tighten the swivel connections. Use a backup wrench to hold the riser ball valve stationary to prevent it from bending or twisting during installation. Be careful to not over tighten swivel connections.
5. Locate the unit's coil unions, bracketed at the top of the coil assembly.
6. Remove and discard the plastic flare caps on the end of the coil fitting.
7. Use a wrench to tighten the swivel connections. Be careful to not over tighten swivel connections.
8. Locate the rubber P-trap drain hose, factory installed to the drain pan connection in the bottom of the unit.
9. Push the rubber drain hose over the riser drain stub out. Be careful that you do not bend the drain stub out.
10. Adjust the hose clamp over the riser stub out and rubber hose to hold in place .
11. Test for leaks. Repair all leaks before proceeding with installation. When testing with air or some other gas, it might be necessary to tighten stem packing nuts on some valves to maintain air pressure in the riser. Pressure test risers with water with the unit service valves closed to prevent flushing debris into the unit valve packages. Repair all leaks before proceeding with the unit installation.
12. After establishing system integrity, the riser insulation must be pulled back into place over the joint and glued or sealed to prevent sweating and heat loss or gain. Properly cover all risers including the riser stub outs with insulation. Internally mounted chilled water piping and valves are located over the drain pan and do not require insulation.

It is the responsibility of the installer to make sure that an isolation valve is installed between each supply and return piping connection to the unit.

Section Three – Finishing Installation

GRILLE/DUCTWORK INSTALLATION

Install all ductwork and/or supply and return grilles in accordance with the installation instructions and project specifications. If not included on the unit or furnished from the factory, provide supply and return grilles as recommended in the product catalog.

The safest method of freeze protection is to use glycol in the proper percent solution for the coldest expected air temperature.

ELECTRICAL CONNECTIONS

The unit serial plate lists the unit electrical characteristics such as the required supply voltage, fan and heater amperage and required circuit ampacities. The unit wiring diagram shows all unit and field wiring. Since each project is different and each unit on a project may be different, the installer must be familiar with the wiring diagram and serial plate on the unit BEFORE beginning any wiring.

The unit electrical power supply and entry location was selected during order entry. By default, the unit is designed to allow for electrical supply wiring to be pulled directly through the side of the cabinet into the circuit breaker box.

Locate and check all components furnished for field installation by either the factory or the controls contractor for proper function and compatibility. Check all internal components for shipping damage, and tighten any loose connections to minimize problems during startup.

Any devices such as fan switches or thermostats that are furnished from the factory for field installation must be wired in strict accordance with the wiring diagram that appears on the unit. Failure to do so could result in personal injury or damage to components, and will void all manufacturer's warranties.

Never control the fan motor by any wiring or device other than a properly selected thermostat without factory authorization. Fan motor(s) may be temporarily wired for use during construction only with prior factory approval in strict accordance with the instructions issued at that time.

EXPOSED UNIT TOUCH-UP AND REPAINTING

Quick finish wall panel kits may be furnished with a thermally-bonded powder-coated finish. Small scratches in this finish may be repaired with touch-up paint available from the factory. Some colors of touch-up paint are available in aerosol containers and all standard touch-up paint is available in pint, quart, and gallon cans. Contact the factory for availability.

When repainting a surface, prepare the finish by light sanding with #280 grit sand paper or #000 or #0000 fine steel wool. You may wipe the surface with a liquid surface-etch cleaning product. These items are available at most paint product stores. Note that the more conscientiously this preparation is done, the more effective it is.

After this preparation is complete, the factory finish should provide excellent adhesion for a variety of air-dried top coats. Enamel gives a more durable, higher gloss finish, while latex does not adhere as well and gives a dull, softer finish.

Factory aerosol touch-up paint may require a number of light "dust coats" to isolate the factory-baked enamel finish from the quick drying touch-up paint.

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Section Four – Startup

Before beginning any startup operation, the startup personnel must familiarize themselves with the unit options, accessories, and control sequence to understand the proper system operation. All personnel should have a good working knowledge of general startup procedures and have the appropriate startup and balancing guides available for consultation.

The initial step in any startup operation is a final visual inspection. Inspect all equipment, plenums, ductwork, and piping to verify that all systems are complete and properly installed and mounted, and that no debris or foreign articles such as paper or drink cans are left in the units or other areas.

Check each unit for loose wires, free blower-wheel operation, and loose or missing access panels or doors. Except as required during startup and balancing operations, do not operate fan coil units without all the proper ductwork attached, supply and return grilles in place, and all access doors and panels in place and secure. Install a clean filter of the proper size and type. Failure to do so could result in damage to the equipment or building and furnishings and/or void all manufacturer's warranties.

COOLING/HEATING SYSTEM

Prior to the water system startup and balancing, flush the chilled/hot water systems to clean out dirt and debris that may have collected in the piping during construction. During this procedure, flush the system from the supply riser to the return riser through a cross-over loop at the end of the riser column, and ensure all unit service valves are in the closed position. This prevents foreign matter from entering the unit and clogging the valves and metering devices. Install strainers in the piping mains to prevent this material from entering the units during normal operation.

During system filling, air venting from the unit is accomplished by the use of the standard, manual air-vent fitting, or the optional, automatic air-vent fitting installed on the coil. Vent by depressing the needle valve core. You can unscrew automatic air vents one turn counterclockwise to speed initial venting, but ensure to screw in for automatic venting after startup operations.

AIR SYSTEM BALANCING

All duct stubs, grilles, filters, and return-access panels must be properly installed to establish actual system operating conditions BEFORE beginning air balancing operations.

Each individual unit and the attached ductwork is a unique system with its own operating characteristics. For this reason, air balancing is normally done by balance specialists who are familiar with all procedures required to properly establish air distribution and fan-system operating conditions. Unqualified personnel should not attempt these procedure.

Units with no ductwork have air volumes predetermined at the factory by supply grille size and normally do not require air balancing other than selecting the desired fan speed. Units furnished with optional dampers on supply grilles may require some small adjustments to "fine tune" the air delivery to each grille.

After proper system operation is established, the actual unit air delivery and the actual fan motor amperage draw for each unit should be recorded in a convenient place for future reference.

CONTROL BOARD ADJUSTMENT.

Adjusting the Low, Medium and High potentiometer requires the use of multimeter capable of measuring 0~10VDC. (Volts Direct Current)

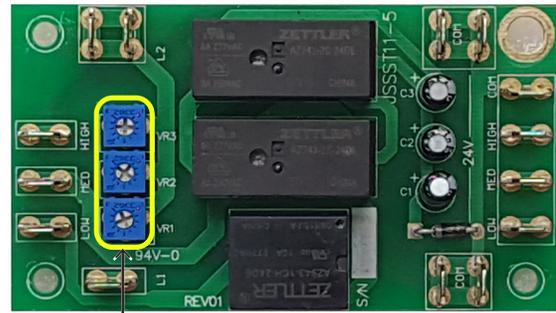
CAUTION

Only trained and qualified individuals should attempt to adjust or service components on any energized electrical equipment. Failure to follow established safety rules and guidelines could result in serious injury or death.

Section Four – Startup

Models:
MRY

When unit is shipped from the factory with motor control board (which has HIGH, MED, and LOW airflow settings), it is pre-programmed at the factory to “High” speed and delivers the airflow and cooling/heating capacity specified at the time of order, while Medium and Low speeds are set to defaults based on High speed. If airflow requires adjustment after installation, adjust the control board settings for Low, Medium and High by turning screws (as shown in the picture to the right) using a small Phillips screwdriver. Potentiometers adjust the control voltage to the motor. A clockwise rotation increases the voltage to the motor, while counter clockwise rotation reduces it.



Potentiometer
Low, Med, High
CFM adjustment

CAUTION

Both of the procedures described below require the control box to be powered while adjustments are made. Line voltage components are concealed behind a secondary cover. However, installer should still take all reasonable precautions.

The unit must be powered to perform the following procedure:

1. Set the electrical multimeter to VDC.
2. Attach black negative (-) lead of meter to the terminal labeled “L2” (shown above the potentiometers).
3. Attach the RED positive (+) lead of the meter to the terminal labeled “L1” and confirm that there is approximately 5-10VDC present.
4. Attach the RED positive (+) lead of the meter to the DC OUTPUTS. LOW, MED & HIGH are typically connected together.
5. Close either the LOW, MED and HIGH speed relay contacts by applying 24VAC to the corresponding LOW, MED or HIGH 24VAC INPUT and COM.
6. Measure voltage at the DC OUTPUTS and adjust the potentiometer for that speed. (VR1 LOW, VR2 MED, VR3 HIGH)
7. In order to achieve higher CFM, turn the potentiometer Clock-Wise.

NOTE: For specific voltages adjustment please contact IEC factory representative.

WATER TREATMENT

Proper water treatment is a specialized industry. IEC recommends consulting an expert in this field to analyze the water for compliance with the water quality parameters listed below, and to specify the appropriate water treatment regimen. The expert may recommend typical additives such as rust inhibitors, scaling preventative, antimicrobial growth agents, or algae preventatives. You may use antifreeze solutions to lower the freezing point.

IEC water coil tubes and headers are constructed of pure copper. Multiple brass alloys may be present in the valve package, depending on unit configuration. It is the user’s responsibility to ensure the tube and piping materials furnished by IEC, are compatible with the treated water.

Failure to provide proper water quality may affect the fan coil unit’s warranty.

Water Containing	Required Concentration
Sulphate	Less than 200 ppm
pH	7.0 – 8.5
Chlorides	Less than 200 ppm
Nitrate	Less than 100 ppm
Iron	Less than 4.5 mg/l
Ammonia	Less than 2.0 mg/l
Manganese	Less than 0.1 mg/l
Dissolved Solids	Less than 1000 mg/l
CaCO ₃ Hardness	300 - 500 ppm
CaCO ₃ Alkalinity	300 - 500 ppm
Particulate Quantity	Less than 10 ppm
Particulate Size	800 micron max

Section Four – Startup

WATER SYSTEM BALANCING

A complete knowledge of the hydronic system, its components, and controls is essential to proper water system balancing. Unqualified personnel should not attempt this procedure. The system must be complete, and all components must be in operating condition **BEFORE** beginning water system balancing operations.

Each hydronic system has different operating characteristics depending on the devices and controls used in the system. The actual balancing technique may vary from one system to another.

After the proper system operation is established, record the appropriate system operating conditions such as various water temperatures and flow rates in a convenient place for future reference.

Before and during water system balancing, conditions may exist due to incorrect system pressures which may result in noticeable water noise or undesired valve operation. After the entire system is balanced, these conditions do not exist on properly designed systems.

CONTROLS OPERATION

Before proper control operation can be verified, all other systems must be operating properly. The correct water and air temperatures must be present for the control function being tested. Some controls and features are designed to not operate under certain conditions. For example, on a two-pipe cooling/heating system with auxiliary electric heat, the electric heater cannot be energized with hot water in the system.

A wide range of controls, electrical options and accessories may be used with the equipment covered in this manual. Consult the approved unit submittals, order acknowledgements, and other literature for detailed information regarding each individual unit and its controls. Since controls and features may vary from one unit to another, care should be taken to identify the controls used on each unit and their proper control sequence. Information provided by component manufacturers regarding installation, operation, and maintenance of their individual controls is available upon request.

When changing from one mode to another (cooling to heating or heating to cooling), it may take some time to actually notice a change in the leaving air temperature. In addition, some units may be designed for a very low air temperature rise in heating. Before declaring a unit inoperative or a component defective, it may be necessary to verify operation by more than one method.

Section Five – Routine Maintenance

Models:
MRY

Each unit on a job requires its own unique operating environment and conditions, which may dictate a maintenance schedule that differs from other units on a job. Establish and maintain a formal schedule of regular maintenance and an individual unit log. This helps to achieve the maximum performance and service life of each unit on the job.

Follow information regarding safety precautions contained in the preface at the beginning of this manual during any service and maintenance operations.

For detailed information concerning service operations consult your sales representative or the factory.

MOTOR/BLOWER ASSEMBLY

The type of fan operation is determined by the control components and their method of wiring. This may vary from unit to unit. Refer to the wiring diagram that is attached to each unit for that unit's individual operating characteristics.

All motors have permanently lubricated bearings. No field lubrication is required.

If the assembly requires extensive service, the motor/blower assembly may be removed from the unit to facilitate such operations as motor or blower wheel/housing replacement.

Do not permit dirt and dust to accumulate on the blower wheel or housing. This can result in an unbalanced blower wheel condition, which can damage a blower wheel or motor. You can clean the wheel and housing periodically using a vacuum cleaner and a brush taking care not to dislodge the factory balancing weights on the blower wheel blades.

COILS

Coils may be cleaned by removing the filter and brushing the entering air face between fins with a stiff brush. Take care to not damage coil fins. Follow brushing by cleaning with a vacuum cleaner. If a compressed air source is available, the coil may be cleaned by blowing air through the coil fins from the leaving air face. Follow this procedure by vacuuming again. Units provided with the proper type of air filters, replaced regularly, require less frequent coil cleaning.

ELECTRIC RESISTANCE HEATER ASSEMBLY

Electric resistance heaters typically require no normal periodic maintenance when unit air filters are changed properly. The operation and service life may be affected by other conditions and equipment in the system. The two most important operating conditions for an electric heater are proper air flow and proper supply voltage. High supply voltage and/or poorly distributed or insufficient air flow over the element results in element overheating. This condition may result in the heater cycling on the high-limit thermal cutout. The high-limit thermal cutout device is a safety device only and is not intended for continuous operation. With proper unit application and operation, the high-limit thermal cutout will not operate. This device only operates when a problem exists. ANY condition that causes high-limit cutout MUST be corrected immediately. High supply voltage causes excessive amperage draw and may trip the circuit breaker or blow the fuses on the incoming power supply.

After proper air flow and supply power are verified, regular filter maintenance is important to provide clean air over the heater. Dirt that is allowed to deposit on the heating element causes hot spots and eventual element burn through. These hot spots are not normally enough to trip the high-limit thermal cutout device and may not be evident until heater-element failure.

Section Five – Routine Maintenance

ELECTRICAL WIRING AND CONTROLS

The electrical operation of each unit is determined by the components and wiring of the unit. This may vary from unit to unit. Consult the wiring diagram attached to the unit for the type and number of controls provided on each unit.

Verify the integrity of all electrical connections at least twice during the first year of operation. Afterwards, inspect all controls regularly for proper operation. Some components may experience erratic operation or failure due to age. Periodically inspect and clean wall thermostats to ensure they do not become clogged with dust and lint.

When replacing any components such as fuses, contractors, or relays, use only the exact type, size, and voltage component as furnished from the factory. Any deviation without factory authorization could result in personal injury or damage to the unit. This voids all factory warranties. Perform all repair work in such a manner as to maintain the equipment in compliance with governing codes, ordinances, and testing agency listings.

Specific information regarding the use and operating characteristics of the standard controls offered by the manufacturer are contained in other manuals.

VALVES AND PIPING

No formal maintenance is required on the valve-package components most commonly used with fan coil units other than a visual inspection for possible leaks in the course of other normal periodic maintenance. If a valve needs replacement, use the same precautions taken during the initial installation to protect the valve package from excessive heat during replacement.

THROWAWAY FILTERS

The type of throwaway filter most commonly used on fan coil units should be replaced on a regular basis. For each unit, establish and record the time interval between each replacement based on regular inspection of the filter. Refer to the product catalog for the recommended filter size for each product type and size. If the replacement filters are not purchased from the factory, use the same type and size as those furnished from or recommended by the factory. Consult the factory for applications using filter types other than the factory standard or optional product. Do not use pleated media or extended surface filters since the high air pressure drops encountered.

PERMANENT FILTERS

Develop a maintenance schedule for permanent filters in the same manner as throwaway filters. Permanent filters may be cleaned and re-installed in the unit instead of being discarded when dirty. The optional factory permanent filter may be cleaned in hot soapy water to remove any trapped dirt. After cleaning, set aside on its edge to dry.

Before replacing the filter in the unit, recharge it with some type of entrapment film such as Film-Cor Recharging Oil. Spray the filter on both sides or submerge in the film to ensure complete coverage. Do not allow the filter to soak in the film. Immediately remove and drain the excess film from the filter before re-installation in the unit. Consult a local filter supplier for types of available cleaning solutions and charging films.

Permanent filters normally have less static pressure loss than throwaway filters.

Section Five – Routine Maintenance

Models:
MRY

DRAIN

Check the drain before initial startup and at the beginning of each cooling season to ensure that the drain trap and riser are clear. If it is clogged, clear the debris so that condensate easily flows.

Checks the drain periodically during the cooling season to maintain a free-flowing condensate.

If the growth of algae and/or bacteria is a concern, consult an air conditioning and refrigeration supply organization familiar with local conditions for chemicals or other solutions available to control these agents.

REPLACEMENT PARTS

Use factory replacement parts wherever possible to maintain unit performance, its normal operating characteristics, and the testing agency listings. Purchase replacement parts through a local sales representative.

Contact the local sales representative or the factory before attempting any unit modifications. Any modifications not authorized by the factory could result in personnel injury, damage to the unit, and could void all factory warranties.

When ordering parts, the following information must be supplied to ensure proper part identification:

1. Complete unit model number
2. Unit serial number
3. Complete part description, including any numbers

For warranty parts inquiries, in addition to the information previously listed, a description of the issue with the parts is required. Contact the factory for authorization to return any parts, such as defective parts, to be replaced in warranty. All shipments returned to the factory must be marked with a **Return Authorization Number** which is provided by the factory, if warranty has been approved.

On warranty replacements, in addition to the information previously listed, the unit shipping code which appears on the upper right-hand corner of the serial plate is required. Contact the factory for authorization to return any parts such as defective parts replaced in warranty. All shipments returned to the factory must be marked with a factory-provided Return Authorization Number.

Section Six – Checklists

Receiving and Inspection

- Unit received undamaged
- Unit received complete as ordered
- “Furnish only” parts accounted for
- Unit arrangement/hand correct
- Unit structural support complete and correct

Handling and Installation

- Unit mounted level and square
- Proper access provided for unit and accessories
- Proper electrical service provided
- Proper overcurrent protection provided
- Proper service switch/disconnect provided
- Proper chilled water line size to unit
- Proper hot water line size to unit
- All services to unit in code compliance
- All shipping screws and braces removed
- Unit protected from dirt and foreign matter

Cooling/Heating Connections

- Protect valve package components from heat
- Piping connected to unit
- Pressure test all piping for leaks
- Install drain line and traps, as required
- Insulate all piping, as required
- Risers have been connected to unit coil valve package

Ductwork Connections

- Install ductwork, fittings and grilles, as required
- Flexible duct connections at unit
- Proper supply and return grille type and size
- Control outside air for freeze protection
- Insulate all ductwork, as required

Electrical Conditions

- Refer to unit wiring diagram
- Incoming power service or services are connected
- Install and connect “furnish only” parts which have not been factory installed

Unit Startup

- General visual unit and system inspection
- Check for proper fan rotation
- Record electrical supply voltage
- Check all wiring for secure connections
- Close all unit isolation valves
- Flush water systems
- Fill systems with water/refrigerant
- Vent water systems, as required
- All ductwork and grilles in place
- All unit panels and filters in place
- Start fans, pumps, chillers, etc.
- Check for overload conditions of all units
- Check all ductwork and units for air leaks
- Balance water systems, as required
- Balance air systems, as required
- Record all final settings for future use
- Check piping and ductwall for vibration
- Check all dampers for proper operation
- Verify proper cooling operation
- Verify proper heating operation
- Reinstall all covers and access panels
- Verify proper condensate drainage
- Recommended Spare Parts (per 10 units)
 - 3-speed relay board (if use PSC motor)
 - Motorized Control Valve Body and Actuator
 - Motor-blower Assembly
 - Electric Heater Assembly
 - Heater Limit Switch
 - Low Volt Control Fuse and Holder
 - Condensate Float Switch
 - Hose Kit
 - Transformer
 - Relays (Standard and/or Solid State)
 - Supply and Return Combo Valves
 - Filters (1/unit)
 - Coil Assembly

Terms and Conditions

Models:
MR Y

IEC TERMS AND CONDITIONS

1. Orders shall not be binding upon International Environmental Corporation, an Oklahoma corporation (hereinafter referred to as "IEC") unless accepted by an authorized representative of IEC at its office in Oklahoma City, Oklahoma. No distributor, sales representative or any other person or entity (except authorized employees of IEC at its office in Oklahoma City, Oklahoma) has any authority whatsoever to bind IEC to any representation or agreement of any kind.
2. IEC does not build items to plans and specifications. IEC agrees to furnish only the items as described in IEC's acknowledgment unless IEC's office in Oklahoma City, Oklahoma has previously received and accepted, in writing, approved submittals from Purchaser.
3. Prices acknowledged are firm only if Purchaser releases the goods covered by this order for immediate production by IEC within thirty (30) days from the date of Purchaser's initial offer to purchase and for shipment by IEC within IEC's estimated shipping date, unless otherwise agreed to in writing by IEC at its office in Oklahoma City, Oklahoma. If Purchaser does not meet the terms and conditions of this paragraph, the prices are subject to escalation to those prices in effect at time of shipment without notice to Purchaser.
4. All prices are F.O.B. IEC's factory, unless otherwise agreed by IEC in writing; and all payments and prices shall be in U.S.A. dollars.
5. If goods are released for production but IEC is prevented by the Purchaser from shipping upon completion or by IEC's estimated shipping date, whichever is later, IEC may at its option, in addition to all other remedies, invoice Purchaser to be payable within thirty (30) days and store the goods at Purchaser's sole expense.
6. Title to and risk of loss to the goods passes to the Purchaser F.O.B. IEC's factory.
7. **Disclaimer**
It is expressly understood that unless a statement is specifically identified as a warranty, statements made by IEC or its representatives relating to IEC's products, whether oral, written or contained in any sales literature, catalog or any other agreement, are not express warranties and do not form a part of the basis of the bargain, but are merely IEC's opinion or commendation of IEC's products. **EXCEPT AS SPECIFICALLY SET FORTH HEREIN, THERE IS NO EXPRESS WARRANTY AS TO ANY OF IEC'S PRODUCTS. IEC MAKES NO WARRANTY AGAINST LATENT DEFECTS. IEC MAKES NO WARRANTY OF MERCHANTABILITY OF THE GOODS OR OF THE FITNESS OF THE GOODS FOR ANY PARTICULAR PURPOSE.**
8. **Grant of Limited Express Warranty**
IEC warrants IEC products purchased and retained in the United States of America and Canada to be free from defects in material and workmanship under normal use and maintenance as follows: (1) All complete fan coil units built or sold by IEC for twelve (12) months from date of unit start-up or eighteen (18) months from date of shipment (from factory), whichever comes first.

All parts must be returned to IEC's factory in Oklahoma City, Oklahoma, freight prepaid, no later than sixty (60) days after the date of the failure of the part; if IEC determines the part to be defective and within IEC's Limited Express Warranty, IEC shall, when such part has been either replaced or repaired, return such to a factory recognized contractor or service organization, F.O.B. IEC's factory, Oklahoma City, Oklahoma, freight prepaid. The warranty on any parts repaired or replaced under warranty expires at the end of the original warranty period. For information and warranty service contact:

International Environmental Corporation
Customer Service
5000 W. I-40 Service Rd.
Oklahoma City, OK 73128
(405) 605-5000

This warranty does not cover and does not apply to: (1) Air filters, fuses, fluids; (2) Products relocated after initial installation; (3) Any portion or component of any system that is not supplied by IEC, regardless of the cause of the failure of such portion or component; (4) Products on which the unit identification tags or labels have been removed or defaced; (5) Products on which payment to IEC is or has been in default; (6) Products which have defects or damage which result from improper installation, wiring, electrical imbalance characteristics or maintenance; or are caused by accident, misuse or abuse, fire, flood, alteration or misapplication of the product; (7) Products which have defects or damage which result from a contaminated or corrosive air or liquid supply, or operation at abnormal temperatures; (8) Mold, fungus or bacteria damages; (9) Products subjected to corrosion or abrasion; (10) Products manufactured or supplied by others; (11) Products which have been subjected to misuse, negligence or accidents; (12) Products which have been operated in a manner contrary to IEC's printed instructions; or (13) Products which have defects, damage or insufficient performance as a result of insufficient or incorrect system design or the improper application of IEC's products.

IEC is not responsible for: (1) The cost of any fluids or other system components, or associated labor to repair or replace the same, which is incurred as a result of a defective part covered by IEC's Limited Express Warranty; (2) The costs of labor, materials or service incurred in removal of the defective part, or in obtaining and replacing the new or repaired part; or, (3) Transportation costs of the defective part from the installation site to IEC or of the return of any part not covered by IEC's Limited Express Warranty.

Limitation: This Limited Express Warranty is given in lieu of all other warranties. If, notwithstanding the disclaimers contained herein, it is determined that other warranties exist, any such warranties, including without limitation any express warranties or any implied warranties of fitness for particular purpose and merchantability, shall be limited to the duration of the Limited Express Warranty.
9. **Limitation of Remedies**
In the event of a breach of the Limited Express Warranty, IEC will only be obligated at IEC's option to repair the failed part or unit or to furnish a new or rebuilt part or unit in exchange for the part or unit which has failed. If after written notice to IEC's factory in Oklahoma City, Oklahoma of each defect, malfunction or other failure and a reasonable number of attempts by IEC to correct the defect, malfunction or other failure and the remedy fails of its essential purpose, IEC shall refund the purchase price paid to IEC in exchange for the return of the sold good(s). Said refund shall be the maximum liability of IEC. **THIS REMEDY IS THE SOLE AND EXCLUSIVE REMEDY OF THE BUYER OR THEIR PURCHASER AGAINST IEC FOR BREACH OF CONTRACT, FOR BREACH OF ANY WARRANTY OR FOR IEC'S NEGLIGENCE OR IN STRICT LIABILITY.**
10. **Limitation of Liability**
IEC shall have no liability for any damages if IEC's performance is delayed for any reason or is prevented to any extent by any event such as, but not limited to: any war, civil unrest, government restrictions or restraints, strikes, or work stoppages, fire, flood, accident, shortages of transportation, fuel, material or labor, acts of God or any other reason beyond the sole control of IEC. **IEC EXPRESSLY DISCLAIMS AND EXCLUDES ANY LIABILITY FOR CONSEQUENTIAL OR INCIDENTAL DAMAGE IN CONTRACT, FOR BREACH OF ANY EXPRESS OR IMPLIED WARRANTY, OR IN TORT, WHETHER FOR IEC'S NEGLIGENCE OR AS STRICT LIABILITY.**
11. IEC shall have no system design, application or maintenance responsibility or responsibility for mold, fungus or bacteria to Purchaser or any other third party.
12. All sales, goods and services, use, excise, value added, transportation, privilege, occupational consumption, storage, document, transaction or other taxes which may be levied by any taxing authority as a result of this transaction shall be paid by the Purchaser.
13. Unless otherwise agreed to in writing by IEC any technical data furnished in conjunction with this order and not obtainable from another source shall not be duplicated, used, or disclosed in whole or in part for any purpose other than to evaluate this order.
14. IEC shall have no liability or other obligation hereunder, if IEC's performance is delayed for any reason or is prevented to any extent by any event such as, but not limited to: any act of God, strike or work stoppage, fire, flood, accident, allocation, or other controls of Government authorities, shortages of transportation, fuel, material or labor, or any other cause beyond IEC's sole control. Any shipping date stated by IEC is IEC's best estimate but IEC makes no guarantee of shipment by any such date and shall have no liability or other obligation for failure to ship on such date, regardless of cause.
15. Payment terms are net thirty (30) days from date of shipment on approved credit. One and one half percent (1 1/2%) per month (18% annual rate) may be charged on past due accounts or the highest rate permitted by applicable law, whichever is lesser. In the event the account is placed for collection, Purchaser shall be responsible for all reasonable attorneys fees or costs on a solicitor and client basis, plus all other costs and expenses incurred by IEC in securing payment.
16. Purchaser shall not cancel the contract without prior written consent of an authorized representative of IEC at its offices in Oklahoma City, Oklahoma. In the event Purchaser cancels the contract with the prior written consent of IEC after the Purchaser's offer to purchase is received and acknowledged in writing, IEC shall be entitled to receive from Purchaser IEC's cost incurred to time of cancellation plus a reasonable allowance for overhead and profit.
17. Purchaser shall not assign any of its interest or rights under this agreement without written consent of IEC.
18. IEC will protect all its lien rights. IEC will not furnish lien waivers or releases until IEC receives payment, in full, at its office in Oklahoma City, Oklahoma from Purchaser for the goods covered by this order. There is no authorized retainage for any reason.
19. This Agreement shall be construed, and the rights and liabilities of the parties hereunder shall be determined in accordance with the laws of the State of Oklahoma. If it shall be found that any portion of this agreement violates any particular law of the United States or any state in the United States having jurisdiction or, if applicable, any law of Canada or any province or territory in Canada having jurisdiction, such portion of the agreement shall be of no force and effect in that political unit, division or sub-division in which they are illegal or unenforceable and the agreement shall be treated as if such portion or portions had not been inserted. In the event that any dispute or disagreement in connection with any order should arise or exist between Purchaser and IEC, jurisdiction and venue for any legal action shall be, if IEC so elects, exclusively in the state or federal courts in Oklahoma County, Oklahoma. The statute of limitations on any claim of the Purchaser against the IEC shall be one (1) year from the date the cause of action occurs.
20. Without regard to any other agreement, all obligations of Purchaser to IEC shall become immediately due and payable if Purchaser becomes insolvent or if Purchaser does not make payments when due or breaches any other agreement or fails to perform any obligation.
21. All orders are expressly limited and made conditional upon acceptance by Purchaser of the terms and conditions set forth above without change. There shall be no understandings, agreements, or obligations (outside these terms and conditions) unless specifically set forth in writing and accepted by signature of an authorized representative of IEC in Oklahoma City, Oklahoma.
22. The parties hereto have requested that these presents and all judicial proceedings relating thereto be drafted in English. Les parties aux présentes ont demandé à ce que les présentes et toutes procédures judiciaires y afférentes soient rédigées en anglais.

Models:
MRY

Revision History

Date	Section	Action
05/14/25	Attentions, Cautions, and Warnings	Updated section name
		Updated a caution concerning hose connection tightening
02/24/25	All	Updated document design



A NIBE GROUP MEMBER

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It is the responsibility of the end user to properly characterize and dispose of all waste materials according to applicable regulatory and legal entities. Where reasonable, safe, and compliant with local regulatory and legal requirements, IEC encourages recycling materials when disposing of its products.

International Environmental Corporation (IEC) works continually to improve its products. As a result, the design and specifications of each product may be changed without notice and may not be as described herein. Please contact IEC for information regarding current design and product specifications. Statements and other information contained herein are not express warranties and do not form the basis of any bargain between the parties but are merely IEC's opinion or commendation of its products. Manufacturer's standard limited warranty applies. The latest version of this document is available at www.iec-okc.com.